SM-52

2
5
10
15
20
30
40
50 — 43/38
60
70
75
80
85
90
95
100

143	158	150	180	Density
Yellow	Magenta	Cyan	Black	10,000 sq.in
50%	50%	50%	50%	
38*	43	43*	43	
*(-15) or -12	-7	*(-9) or -7	-7	

The density will change with the speed of the press.

Connect Login...

Nexus

Workflow list

Workflow
Impo_AVALON_CURVE_TEST — Delete on purge
Impo_AVALON_H6 — Delete on purge
Impo_AVALON_H6+CIP3 — Delete on purge
Impo_AVALON_H6+CIP3-CURVE — Delete on purge
Impo_AVALON_H6+CQS+CIP3 — Delete on purge
Impo_AVALON_H6_1200 — Delete on purge
Impo_AVALON_Ryobi — Delete on purge
Impo_AVALON_S52 — Delete on purge
Impo_AVALON_S52R_PMS — Delete on purge
Impo_MetaPro102_ANICOLOR — Delete on purge

Nexus Flow Editor: Impo_AVALON_S52

Activity: Assemble Separation

Label:

Groupname:

File
Memory
Order

Workflow → Merge OPPO files → Assemble Separation 2400 dpi → Copy File SM52_2400

Interpret PS/PDF

Convert EPS to PS

Assemble Separation

Device: ... Edit Template...

Resolution: +2400. dpi Load Settings... Save Settings...

Format: TIFF TIFF Options More Options... Exclude Colors...

Screening: PPD Option Control Define Default Screen

Family: CQSPlus7.5 Noise: 0

Dot: Euclidean Dot Centered Rosettes Set Platecell...

Ruling: 166 lpi Nominal Unseamless Set Hybrid...

Separations

	Angles (°)	Extra Cutbacks	Curves
Cyan	22.5-K	None	√
Magenta	82.5-C	None	√
Yellow	7.5-Y	None	√
Black	52.5-M	None	√
Spot	22.5-K	None	√

Change Symphony Control

82.5-C
52.5-M
22.5-K

Symphony Control

PrePress: Plate Curve (compensate)

Plate Curve (compensate): 2014-0922-Linear Plate.cal Folder Browse

Press: Press Cutback Curve (direct)

Press Cutback Curve (direct): SM52_Ink_cutback.cal Folder Browse

Set OptiRange™

5.5 x 8.5 books

Anicolor technology

calibration

2014-0922-Linear Plate.cal

Curves

- Default

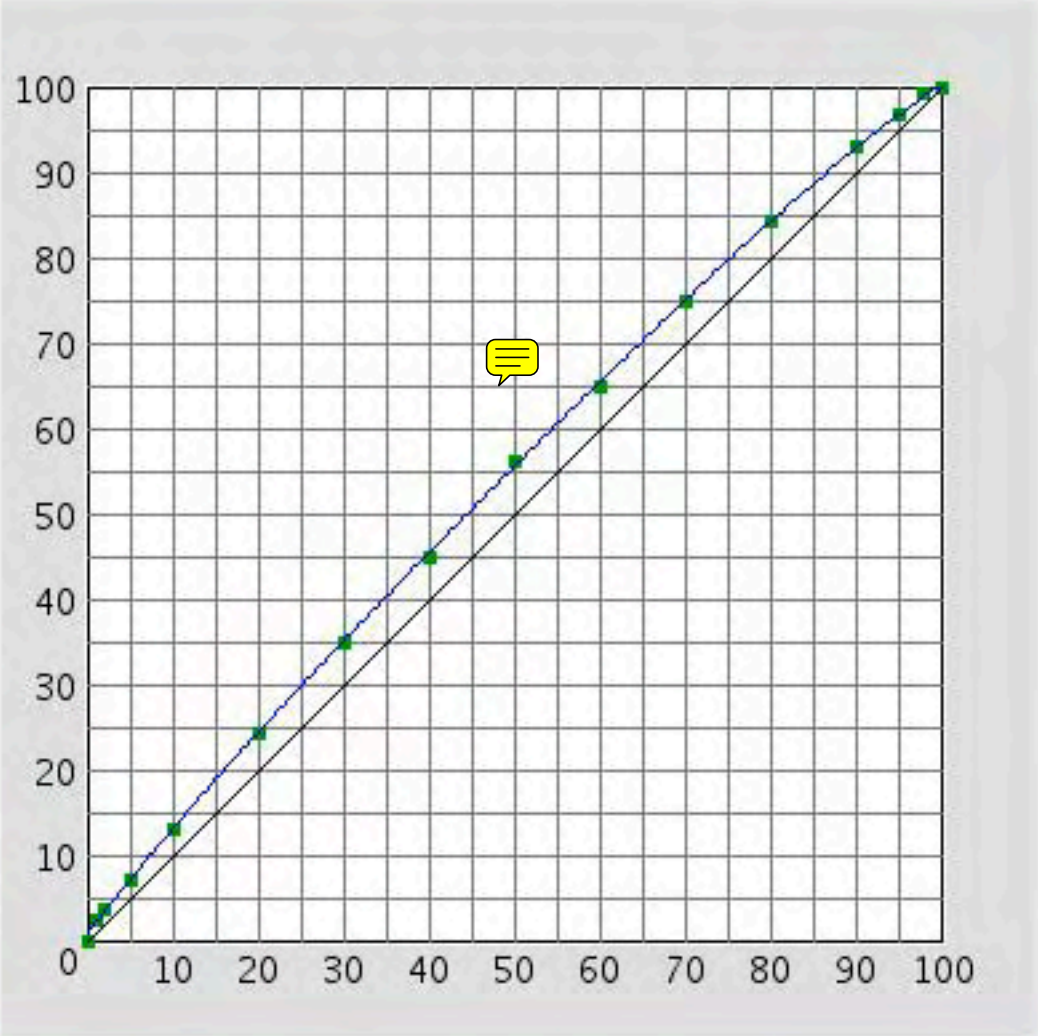
Curve Types

- Empty
- OptiCurve™
- Manual
- FastCal™

Calibration Shift

Shift Calculator...

Current Cal Shift: 0.00µ



Input	Measured
%Dot	%Dot
SysVal	Density
0.000	0.000

0.00	0.00
0.94	2.19
1.88	3.75
5.00	7.19
10.00	13.12
20.00	24.06
30.00	35.00
40.00	45.00
50.00	56.25
60.00	65.00
70.00	75.00
80.00	84.06
90.00	92.81
95.00	96.56
97.81	99.06

Calculate FastCal™ Curves

At least two OptiCurves required

Clear FastCal™ Curves

Fit OptiCurve™

Two or more points required

Clear OptiCurve™

S52-COATED-2014-0710_b

Curves

- Default
- 2400
  - Black
  - Cyan
  - Magenta
  - Yellow

Calculate FastCal™ Curves

At least two OptiCurves required

Clear FastCal™ Curves

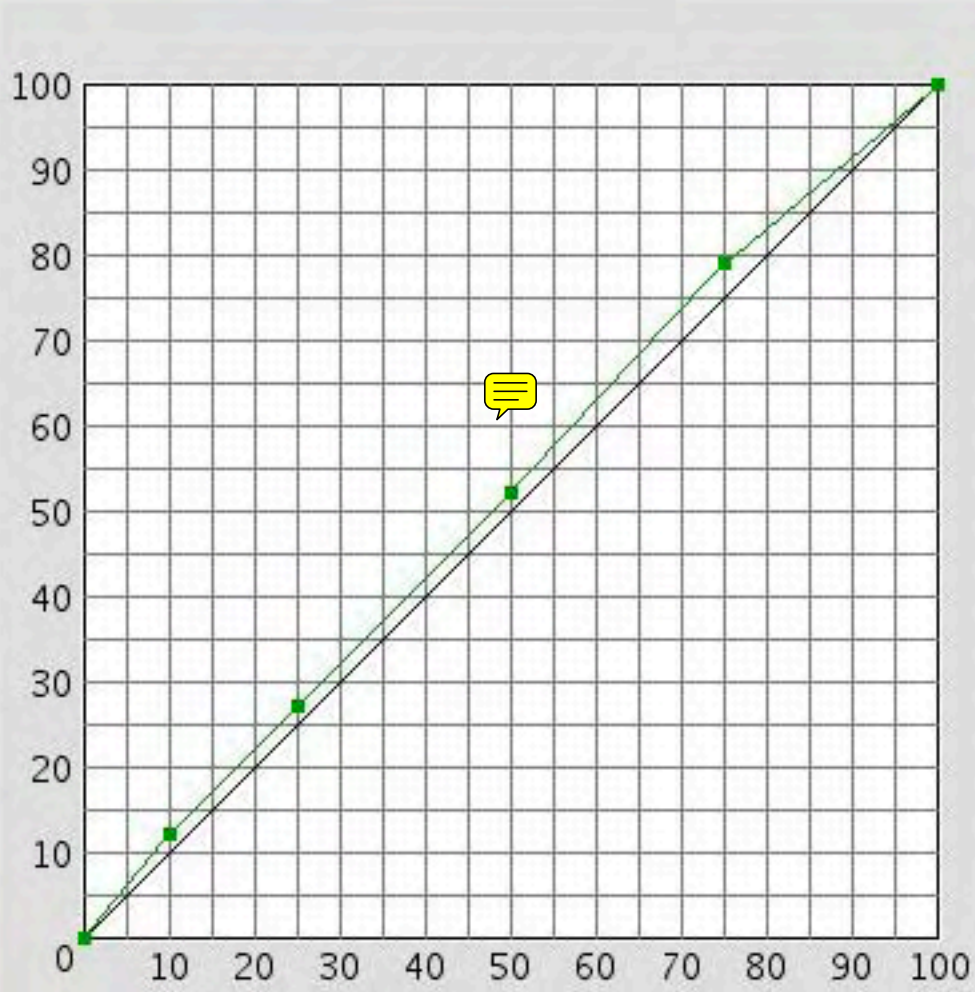
Curve Types

Empty
OptiCurve™
Manual
FastCal™

Calibration Shift

Shift Calculator...

Current Cal Shift: 0.00µ



ESKO artwork

Input	Measured
%Dot	%Dot
SysVal	Density
0.000	0.000

0.00	0.00
10.00	12.00
25.00	27.00
50.00	52.00
75.00	79.00
100.00	100.00

Fit OptiCurve™

Two or more points required

Clear OptiCurve™

S52-COATED-2014-0710_b

Curves

- Default
- 2400
  - Black
  - Cyan
  - Magenta
  - Yellow

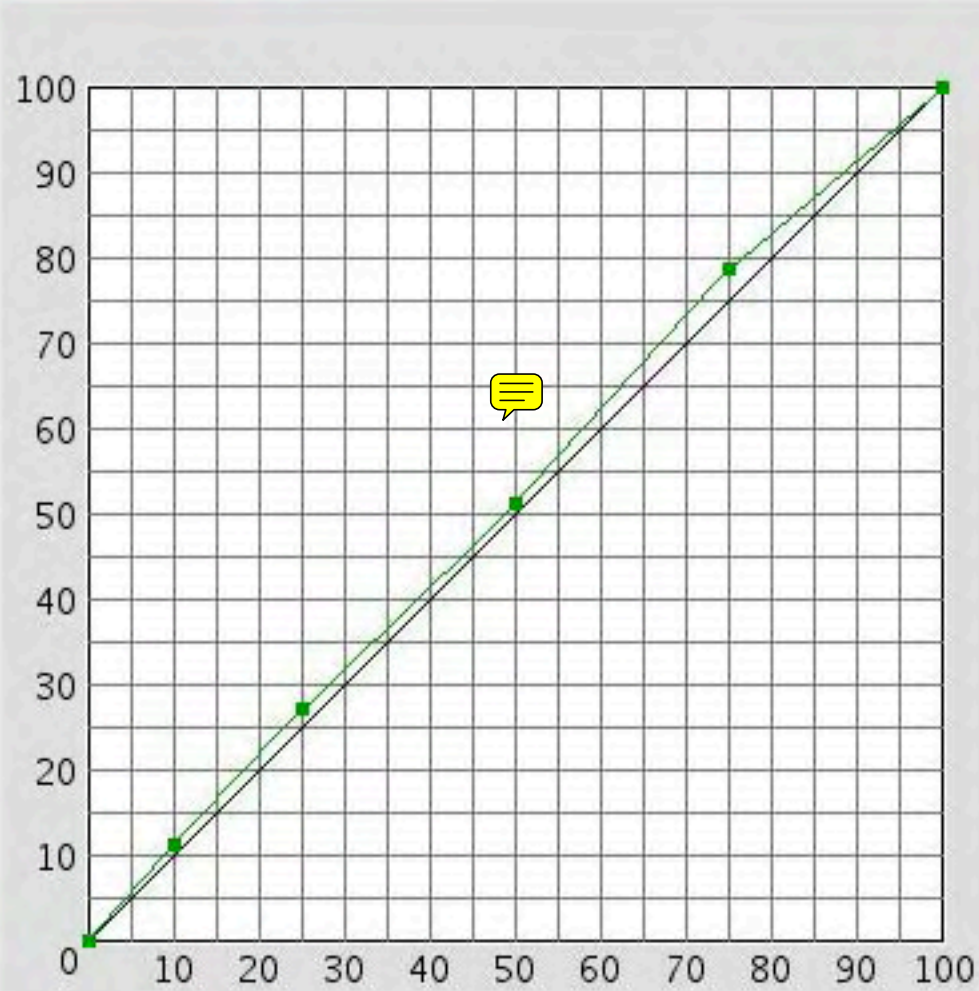
Curve Types

Empty
OptiCurve™
Manual
FastCal™

Calibration Shift

Shift Calculator...

Current Cal Shift: 0.00µ



ESKO artwork

Input	Measured
%Dot	%Dot
SysVal	Density
0.000	0.000

0.00	0.00
10.00	11.00
25.00	27.00
50.00	51.00
75.00	78.50
100.00	100.00

Calculate FastCal™ Curves

At least two OptiCurves required

Clear FastCal™ Curves

Fit OptiCurve™

Two or more points required

Clear OptiCurve™

S52-COATED-2014-0710_b

Curves

- Default
- 2400
  - Black
  - Cyan
  - Magenta
  - Yellow

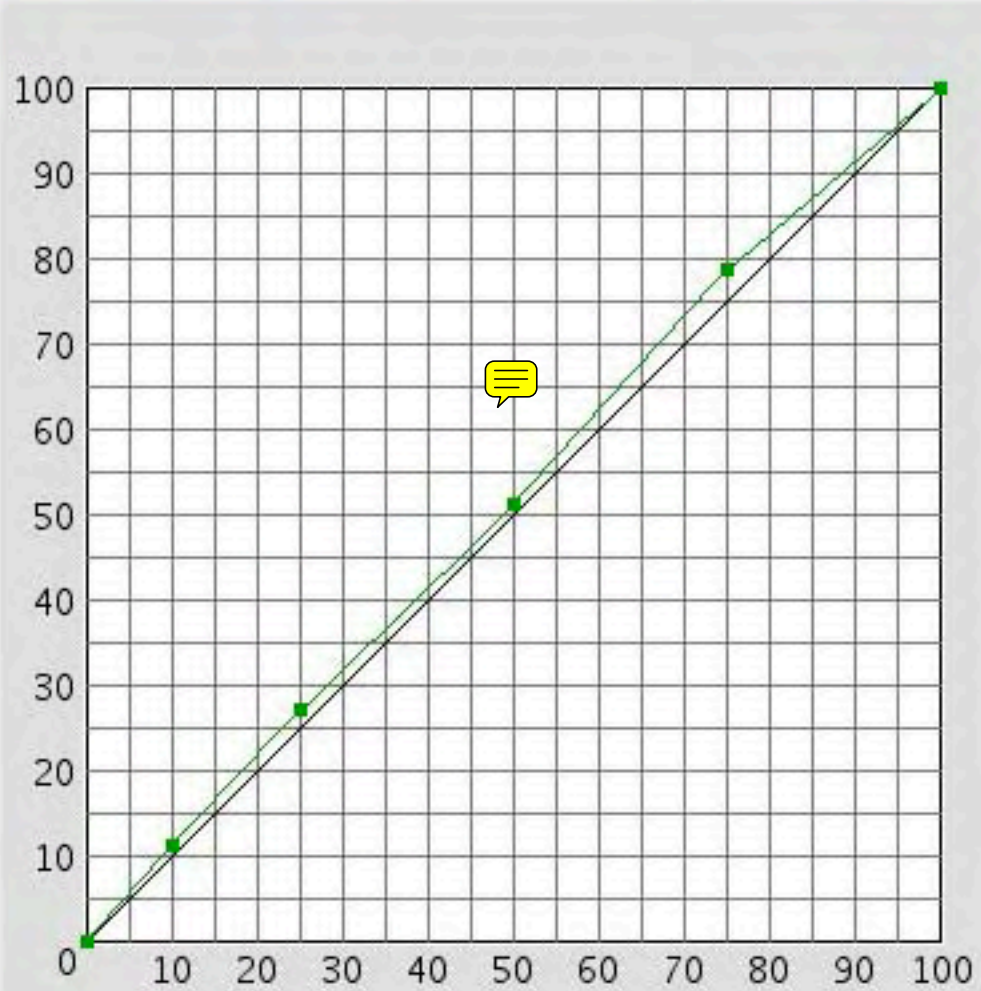
Curve Types

Empty
OptiCurve™
Manual
FastCal™

Calibration Shift

Shift Calculator...

Current Cal Shift: 0.00µ



Input	Measured
%Dot	%Dot
SysVal	Density
0.000	0.000

0.00	0.00
10.00	11.25
25.00	27.19
50.00	51.25
75.00	78.75
100.00	100.00

Calculate FastCal™ Curves

At least two OptiCurves required

Clear FastCal™ Curves

Fit OptiCurve™

Two or more points required

Clear OptiCurve™

S52-COATED-2014-0710.cal

Curves

- Default
- 2400
  - Black
  - Cyan
  - Magenta
  - Yellow

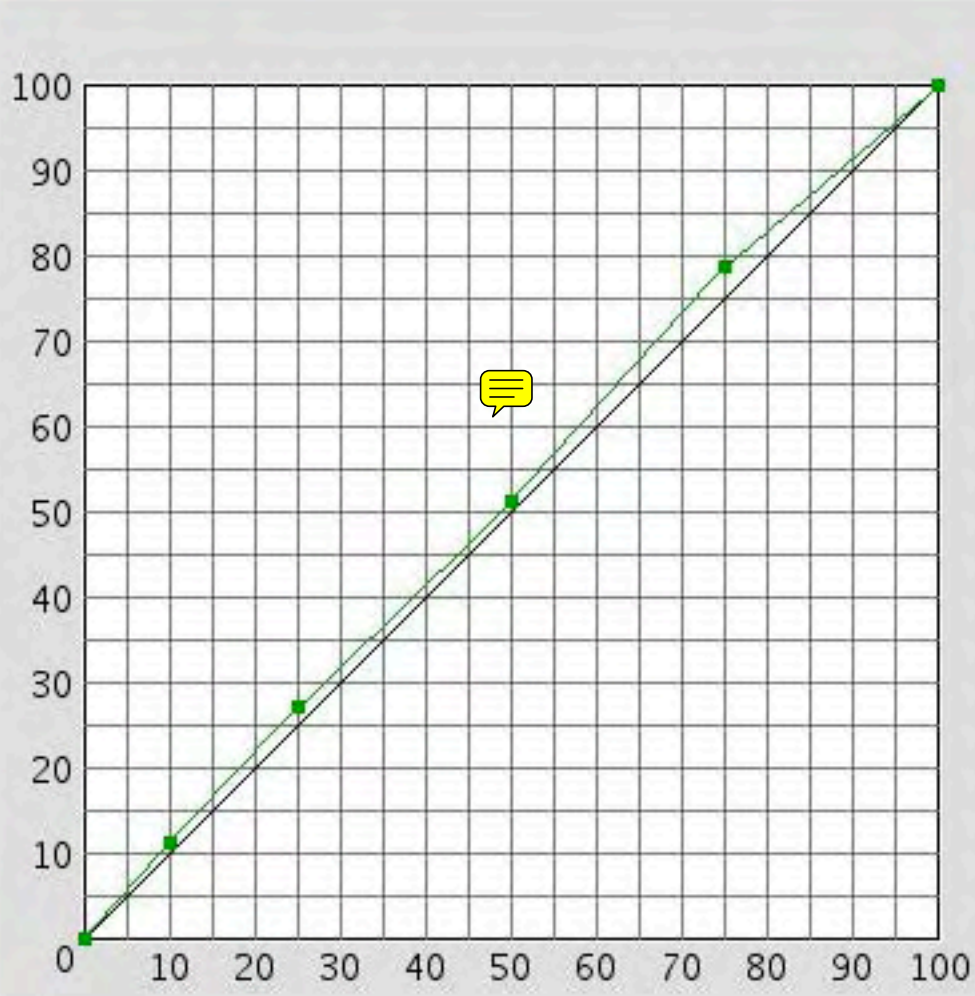
Curve Types

Empty
OptiCurve™
Manual
FastCal™

Calibration Shift

Shift Calculator...

Current Cal Shift: 0.00µ



Calculate FastCal™ Curves

At least two OptiCurves required

Clear FastCal™ Curves

ESKO artwork

Input	Measured
%Dot	%Dot
SysVal	Density
0.000	0.000

0.00	0.00
10.00	11.25
25.00	27.19
50.00	51.25
75.00	78.75
100.00	100.00

Fit OptiCurve™

Two or more points required

Clear OptiCurve™

SM52_Ink_cutback.cal

Curves

- Default
- 2400
  - Euclidean
    - 175
      - Black
      - Cyan
      - Magenta
      - Yellow
    - 197

Calculate FastCal™ Curves

At least two OptiCurves required

Clear FastCal™ Curves

Curve Types

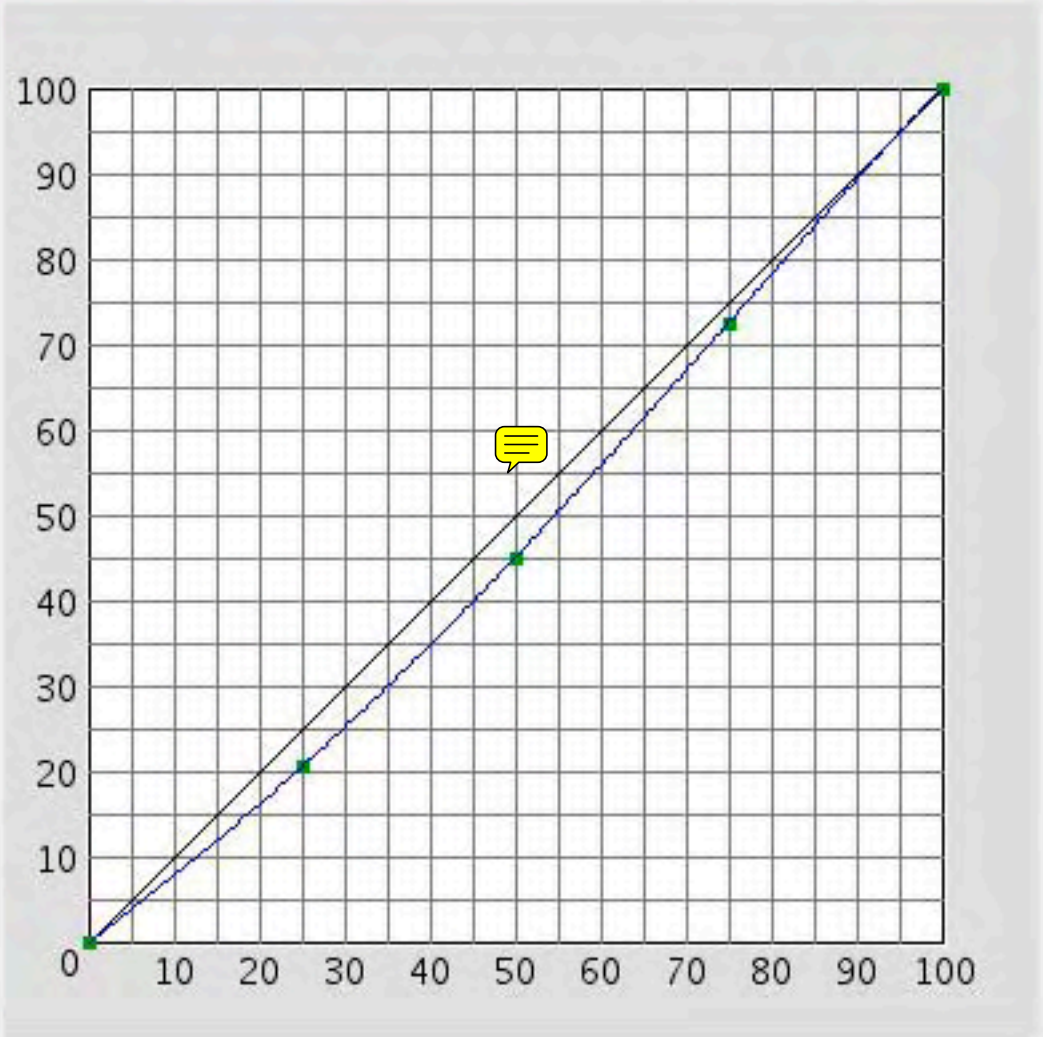
Empty | OptiCurve™

Manual | FastCal™

Calibration Shift

Shift Calculator...

Current Cal Shift: 0.00µ



ESKO artwork

Input	Measured
%Dot	%Dot
SysVal	Density
0.000	0.000

0.00	0.00
25.00	20.50
50.00	45.00
75.00	72.50
100.00	100.00

Fit OptiCurve™

Two or more points required

Clear OptiCurve™

SM52_Ink_cutback.cal

Curves

- Default
- 2400
  - Euclidean
    - 175
      - Black
      - Cyan
      - Magenta
      - Yellow
    - 197

Calculate FastCal™ Curves

At least two OptiCurves required

Clear FastCal™ Curves

Curve Types

Empty

OptiCurve™

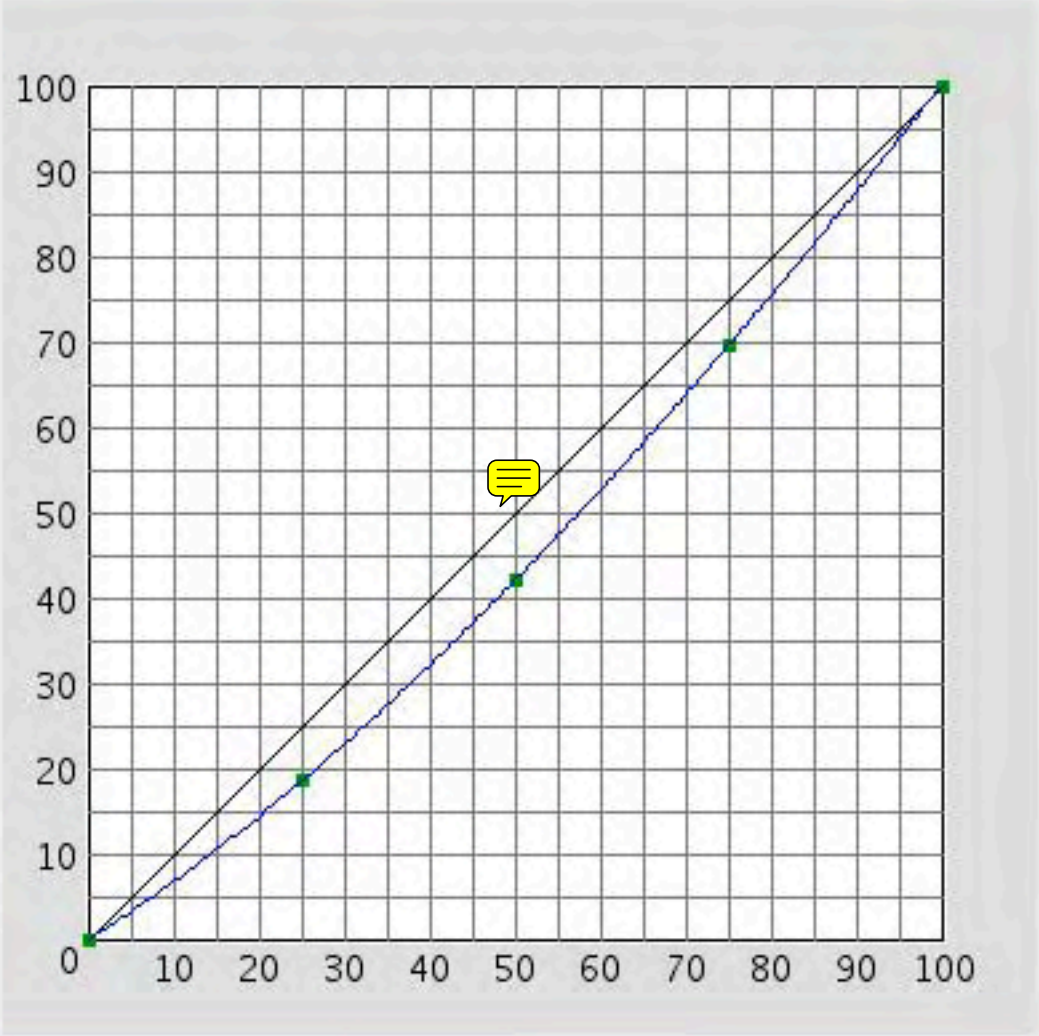
Manual

FastCal™

Calibration Shift

Shift Calculator...

Current Cal Shift: 0.00µ



ESKO artwork

Input	Measured
%Dot	%Dot
SysVal	Density
0.000	0.000

0.00	0.00
25.00	18.50
50.00	42.00
75.00	69.50
100.00	100.00

Fit OptiCurve™

Two or more points required

Clear OptiCurve™

SM52_Ink_cutback.cal

Curves

- Default
- 2400
  - Euclidean
    - 175
      - Black
      - Cyan
      - Magenta
      - Yellow
    - 197

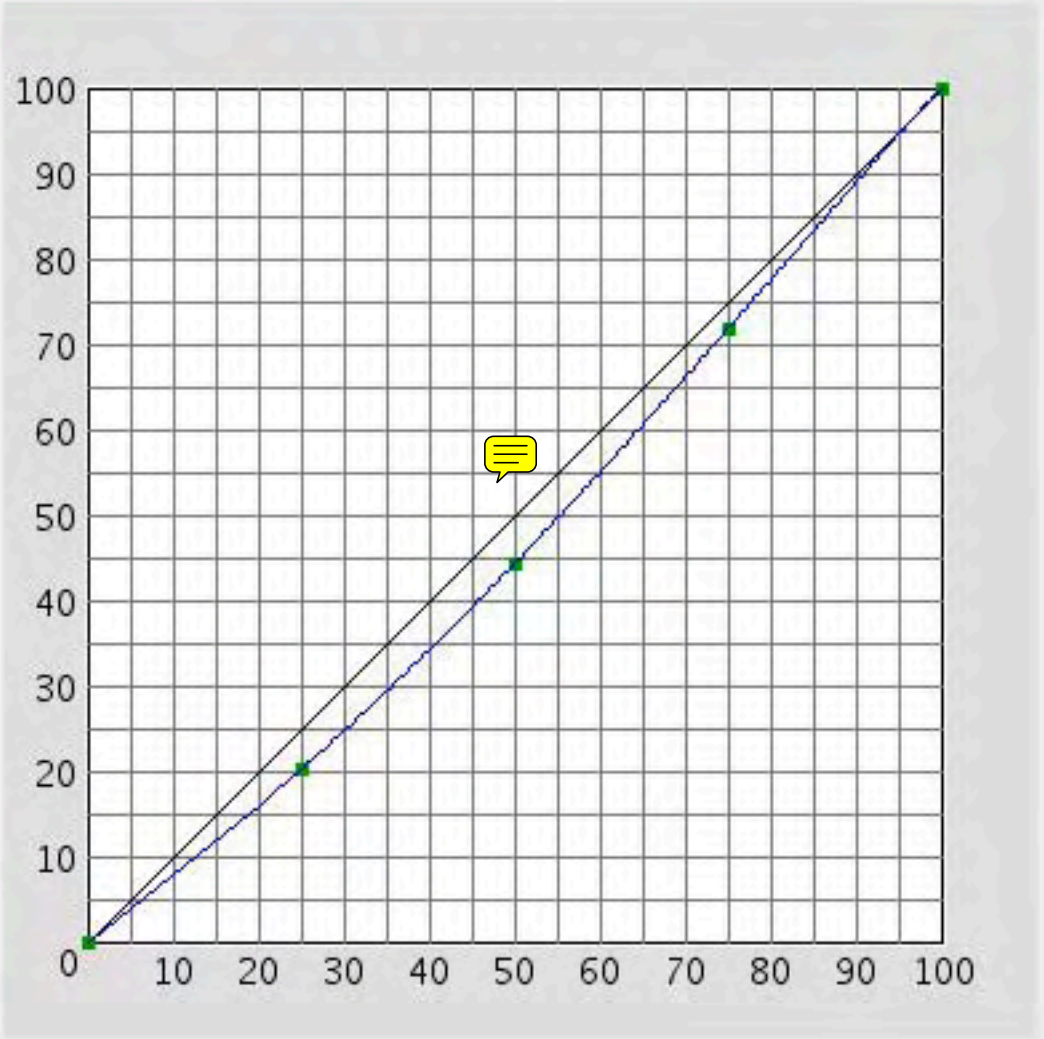
Curve Types

Empty
OptiCurve™
Manual
FastCal™

Calibration Shift

Shift Calculator...

Current Cal Shift: 0.00µ



Input	Measured
%Dot	%Dot
SysVal	Density
0.000	0.000

0.00	0.00
25.00	20.19
50.00	44.25
75.00	71.75
100.00	100.00

Calculate FastCal™ Curves

At least two OptiCurves required

Clear FastCal™ Curves

Fit OptiCurve™

Two or more points required

Clear OptiCurve™

SM52_Ink_cutback.cal

Curves

- Default
- 2400
  - Euclidean
    - 175
      - Black
      - Cyan
      - Magenta
      - Yellow
    - 197
      - Black
      - Cyan
      - Magenta
      - Yellow

Calculate FastCal™ Curves

At least two OptiCurves required

Clear FastCal™ Curves

Curve Types

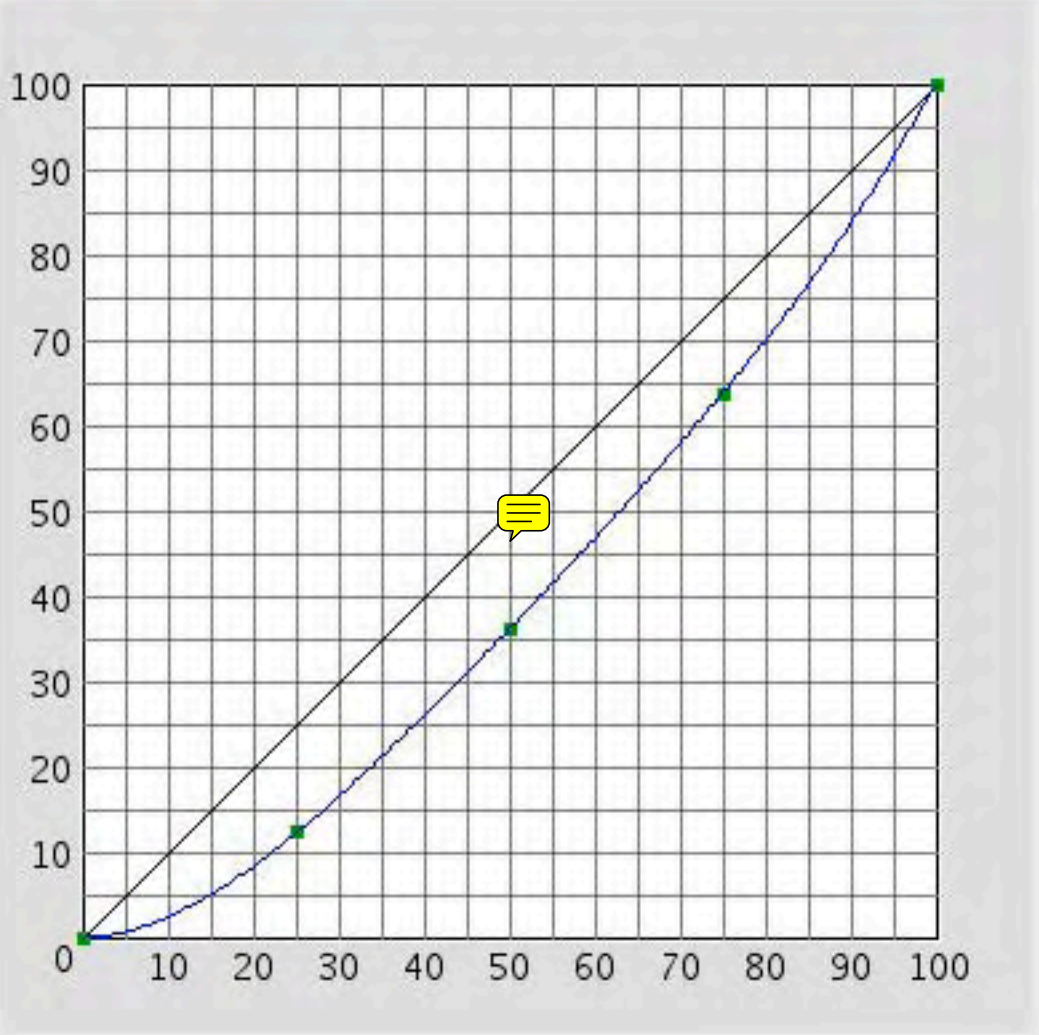
Empty OptiCurve™

Manual FastCal™

Calibration Shift

Shift Calculator...

Current Cal Shift: 0.00µ



ESKO artwork

Input	Measured
%Dot	%Dot
SysVal	Density
0.000	0.000

0.00	0.00
25.00	12.19
50.00	36.12
75.00	63.75
100.00	100.00

Fit OptiCurve™

Two or more points required

Clear OptiCurve™