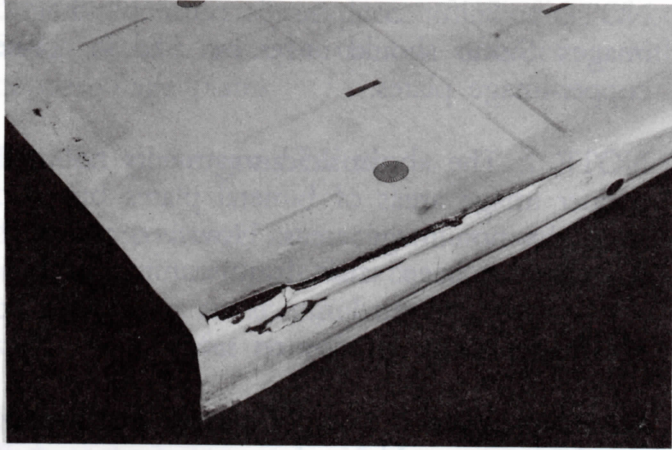


Crack at bend of an aluminum plate.



Trouble:

Aluminum plate cracks in bend at front or back edge.

Cause:

Plate is not mounted correctly and is not uniformly snug on the cylinder. This produces flexing at the bends. A correctly fitted plate will not crack.