

Problem: Ink Build Up on Impression Cylinder

In the short term, use Ink Repellent Wax/Spray on impression cylinders.

Some questions for you.

- 1) Are the pressmen running Minimum Dampening? **An easy check**, look at the width of *Scum Line* on the plate bend.
- 2) pH of Fountain Solution? 3) Running Alcohol Free? 4) Are you printing 4+4?
- 5) Paper Grade – are you using Foreign/Indian made Wood Free Uncoated (WFU)?
- 6) What is the Moisture Content of Paper before printing?
- 7) Check the R.H. of a delivery pile after printing first side with a Sward Hygrometer.

Regards, Alois