



Figure 1. Ten-diameter enlargement of a series of center sections of Star Targets at left, and corresponding QC Strip segments at right, printed on enamel paper. These images are arranged to show the effects of either increasing ink feed at constant water feed (top to bottom) or the effects of increasing water feed at constant ink feed (bottom to top). Note the decreasing snowflake patterns in the ink film, and then the increasing ink grain patterns in the unprinted area going from top to bottom. The optimum ink-water balance is in the region of the fourth to fifth sections from the top.

## Star Target