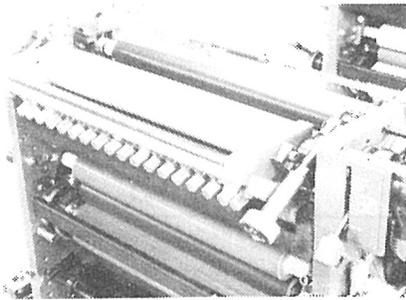
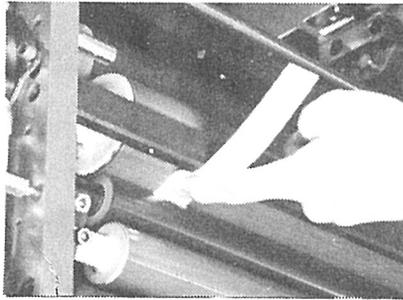


### 3) Adjustment

(The Adjustment of The Pressure Between The Form Roller and The Oscillating Roller)



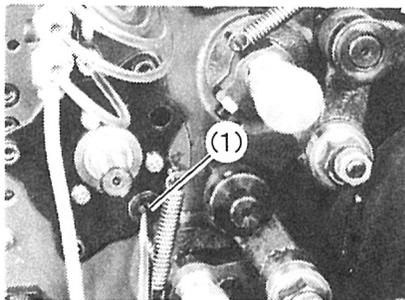
1. Rotate the machine and feed ink to each roller.



2. Stop the machine and after pausing a moment, turn the handwheel and the nip will appear on the roller.



3. Transfer the nip onto a strip of paper and then measure the nip width. (Measure the nip width that appear on the oscillating roller.)

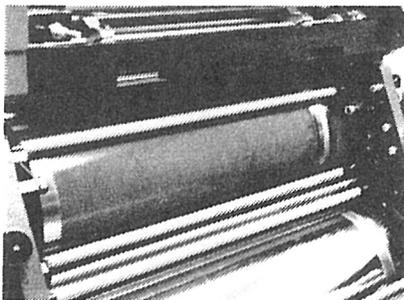


4. Adjust the roller pressure to be the standard value by using the adjustment screw (1). When turning the screw in the clockwise direction, the pressure will be increased. (On both the operation side and the non operation side)

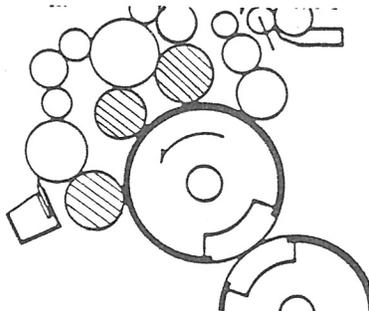
(Note)

For this adjustment, the pressure should be adjusted from strong to weak pressure. When adjusting the pressure from weak to strong, turn the night latch lever ON and OFF.

(The Adjustment of The Pressure Between The Form Roller and The Plate)



1. Rotate the machine and set the operating lever to the position 3 and supply the ink onto the plate surface.



2. Stop the machine at the point shown in the illustration and when returning the operating lever to the position 1, the nip width will appear on the plate surface.

