

9. Error indication

This machine has a program that gives an error code when something unusual occurs. The error code E-1 through E-5 will appear on the sheet counter display as shown the illustration below.



(1) E-1 code The first unit operating lever

When something unusual occurs on the switches (LS1 ~ LS5) that inputs the first unit operating lever position, E-1 code will appear.

The list below shows the problems:

- a) All the LS1 through LS5 switches are OFF when the main power switch is turned ON.
- b) More than two of the LS1 through LS5 switches are ON when the main power switch is turned ON.
- c) When more than two of every other switch are turned ON.
(Example) The LS1 and the LS3 switches are ON.
- d) When the lever is shifted, the lever skips the next position and it is detected.
(Example) The lever shifts from the I position to the III position and it is detected.

In the case of a) and b), if the LS1 through the LS5 switches become normal, the E-1 code disappears.

In the case of c) and d), the E-1 code will not disappear until the power is turned OFF.

(2) E-2 code The second unit operating lever

When something unusual occurs on the switches (LS21 ~ LS25) that inputs the second unit operating lever position, the E-2 code will appear. Please refer to the E-1 code list above as the E-2 code is the same as the E-1 code.

(3) E-3 code CS3

When the timing switch CS3 input does not change after the drive motor starts to rotate, the E-3 code will appear. This code will disappear if the CS3 input returns to normal.