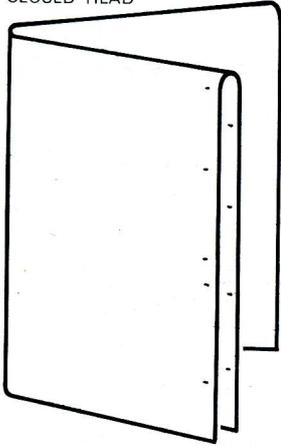


Closed and Open Heads

Another thing has to be considered before the fold can be determined. Taking a tabloid signature as an example, there are two forms in which this can appear, one which has a "closed head" made by a former followed by the tabloid fold and the other made in the same way but with the web slit in half over the former which results in a section open on three sides.

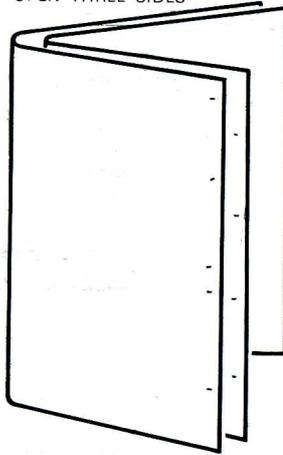
Tabloid Fold Examples

CLOSED HEAD



Slit former
or ribbon feed

OPEN THREE SIDES



Normal
former fold