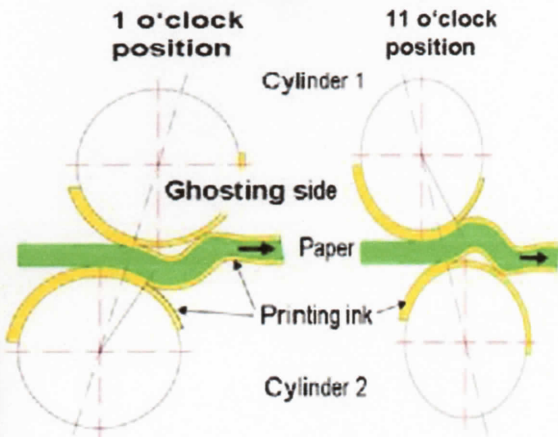


Basic settings of the cylinders



pictures: M Haymann,
merroland, Augsburg

Fig. 3: The influence of cylinder orientation on web movement and cause of ghosting