

The table shows the sequence of events in five revolutions of the collect cylinder. The arrow attached to the rectangles denotes the timing of the release of a collected signature to the next cylinder.

| | PORTIONS OF THE COLLECT CYLINDER SURFACE | | |
|----------------|--|-----|-----|
| | "X" | "Y" | "Z" |
| 1st revolution | A ↑ | B | A ↑ |
| 2nd revolution | B | A ↑ | B |
| 3rd revolution | A ↑ | B | A ↑ |
| 4th revolution | B | A ↑ | B |
| 5th revolution | A ↑ | B | A ↑ |