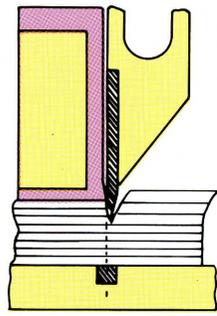
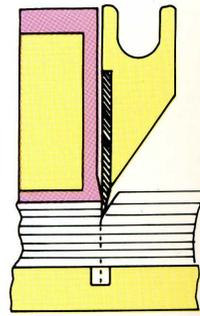


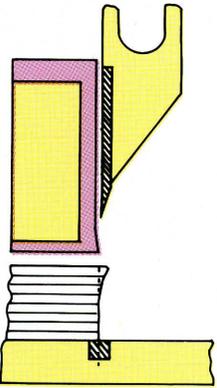
*As a consequence of too low pressure or insufficient initial clamping, the knife, when engaging, compresses the material further before it is cut.*



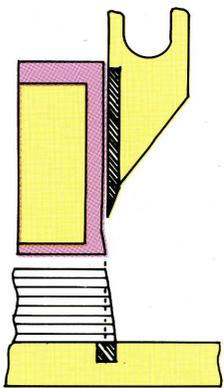
*Too great pressure with hard and solid material diverts the cutting edge outwards.*



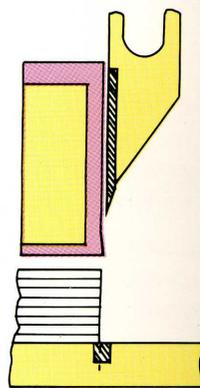
*By selecting the correct pressure, further compression of the pile is prevented when the knife cuts it.*



*After cutting, the top layers which have previously been placed in position, ride up and produce an undercut.*



*After the cutting operation the bottom sheets are found to be longer than the top sheets.*



*Only by following these guidelines will a straight cut be produced.*