

# HARRIS M200A

OPERATING AND MAINTENANCE MANUAL

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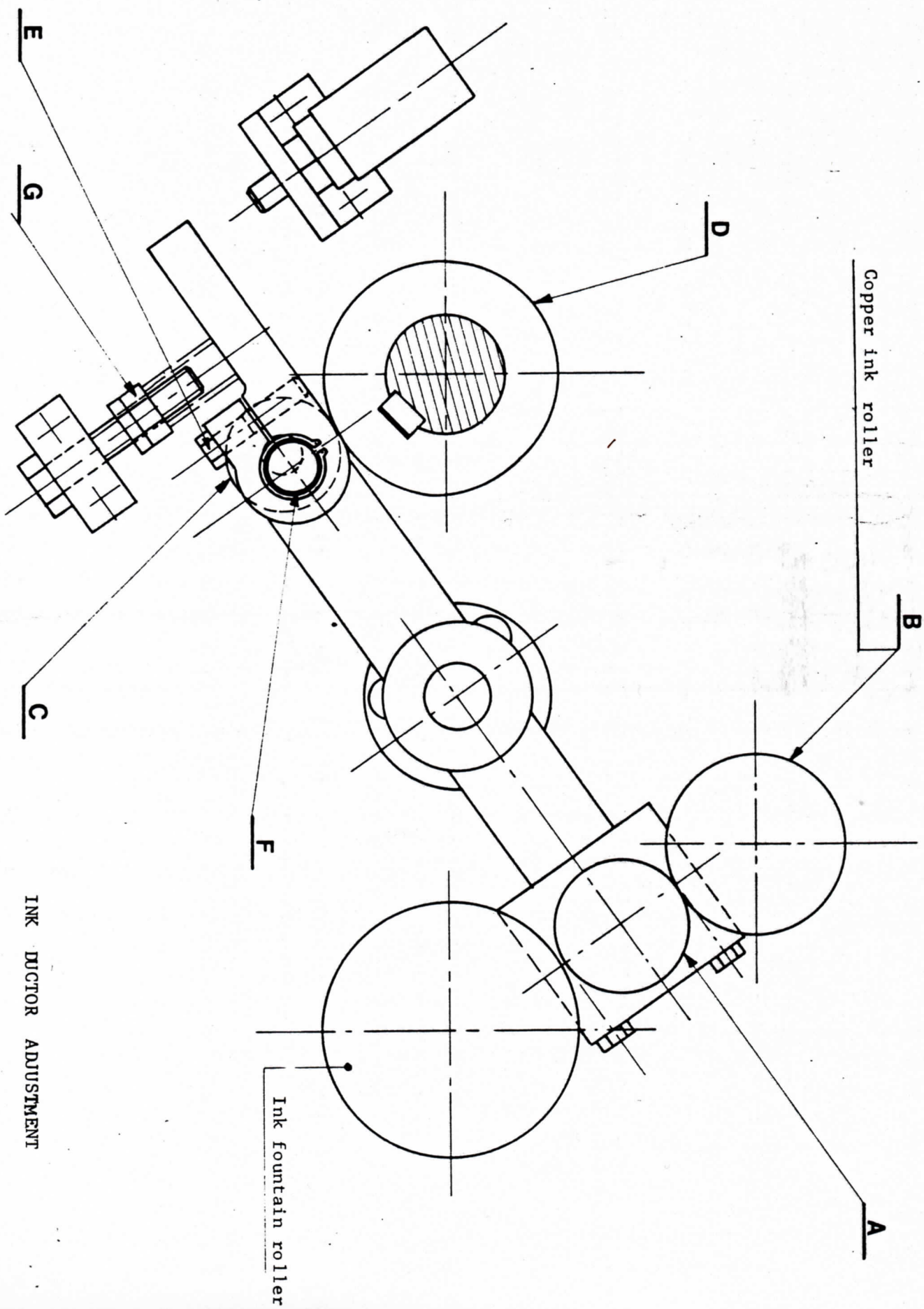


Fig. 16

#### INK DUCTOR ADJUSTMENT

1. Insert "paper sandwiches" between ink ductor "A" and copper roller "B", 50mm away from each end.  
Set ink ductors on "ON".
2. Bring cam follower "C" on the highest profile of cam "D" as shown on Fig. 16.
3. Loosen screw "E" and rotate eccentric "F" using a 6mm pin wrench until the same slight resistance is felt when pulling on 20mm paper strips.
4. Tighten screw "E"
4. The ink ductor will come into correct contact with the ink fountain roller providing the adjustment has been carried-out according to the procedure described above.

Nota : It might be necessary to adjust the pressure between ink ductor and ink fountain roller to a higher value. In that case, rotate nut "G" in order to compress the spring a little more.

Rep	N <sup>br</sup>	Designation	Core no	covering no	core size	covering size	Material	shore hard
A	2	ink fountain roller fixed copper roller			Ø1015x974utkl Ø66,8x971		100C6 Copper	
B	2	vibrator			Ø100,77x1003		Copper	
C	6	dampening vibrator			Ø100,27x977 Ø79,3x1031		Chromed	
D	2	pan roller					Chromed	
E	2	form roller	×22242	X41452	Ø57x1013	Ø90x971	Perbunan	30 <sup>+3</sup>
F	2	form roller	×22242	X41451	Ø57x1013	Ø73x971	Perbunan	30 <sup>+3</sup>
G	2	form roller	×22242	X41450	Ø57x1013	Ø85,7x971	Perbunan	30 <sup>+3</sup>
H	2	Dampener	X44944	V5437	Ø57x1055	Ø78x971	PVC Nitile	28 <sup>+3</sup>
I	2	Distributor	×22242	X41448	Ø57x1013	Ø85,7x971	Perbunan	38 <sup>+3</sup>
J	4	Distributor	×22242	X41449	Ø57x1013	Ø73x971	Perbunan	38 <sup>+3</sup>
K	2	Ductor	×22100	X41446	Ø34x1028	Ø50,8x971	Perbunan	38 <sup>+3</sup>
L	2	Slip roller	V4133	V5436	Ø60,3x1057	Ø618x1034	PVC Nitile	28 <sup>+3</sup>
M	2							