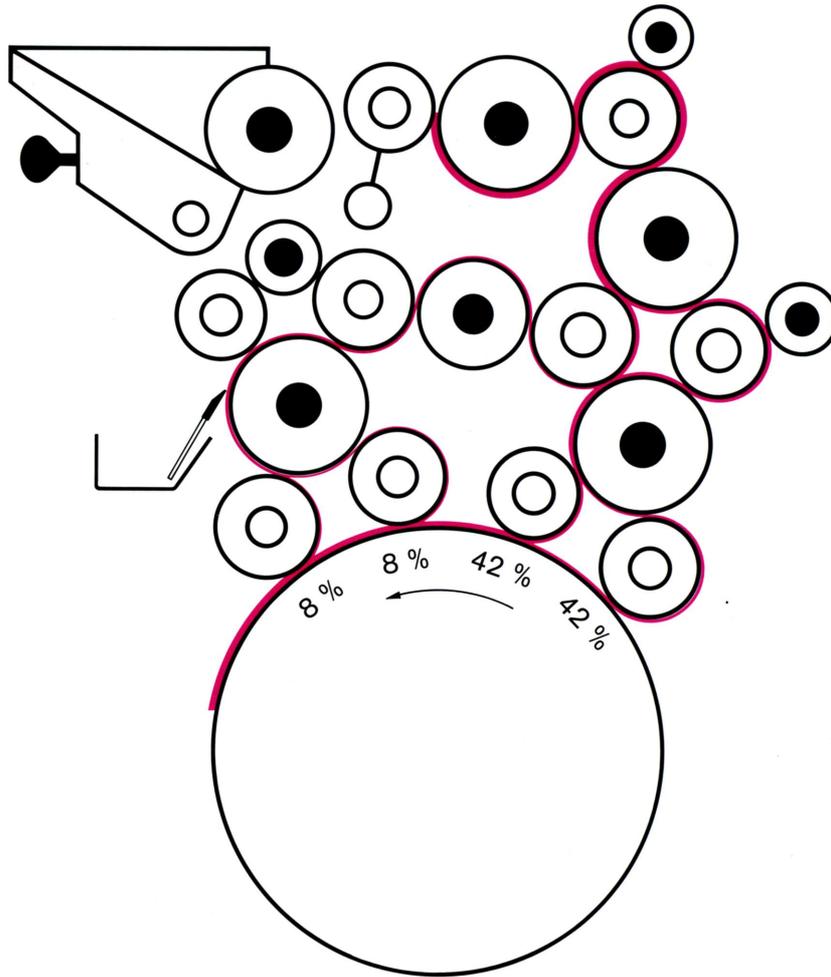


Ink flow and Inking



Example: Ink flow in the inking unit of S-Offset

The quality of inking is influenced by the following factors:

- Total number of rollers (inking unit area)
- Roller arrangement (ink flow)
- Number and diameter of the inking rollers
- Lateral distribution
- Initial point of lateral distribution