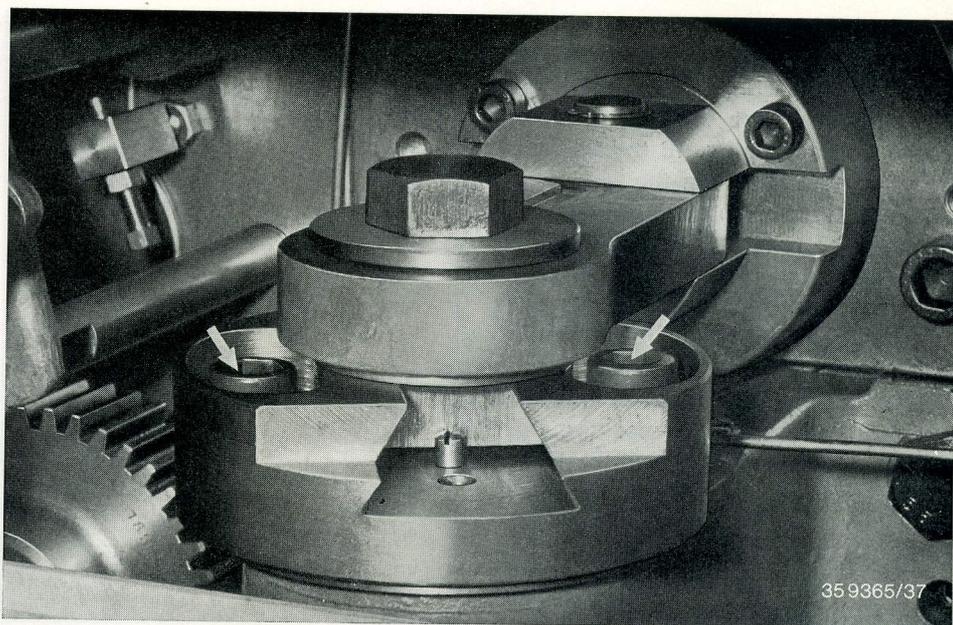


Fig. 15 Vibrator cycle shift (360°)



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with the water can be kept under control with the 360° shifting device so as to become imperceptible under normal conditions. In very bad cases the printer will have to combine the use of this correcting device with a very sparing supply of damping fluid.

As mentioned before, the basic concept is that when 2 rollers of which one is coated with ink roll upon each other the ink film is split and the two rollers carry about equal amounts. There is some possibility of variation among experts as to the effect of the two types. This advantage of the drum type is that it ensures approximately even distribution of the ink film over the four rollers and that this system is the most advantageous. There is no doubt that it is better than the roller type amount of ink film but going to the first roller after following the damping and because the would result in larger amounts of water and avoid evaporation of water. This roller type has an easy to require some damping.

In order to make the correct water and correct ink are necessary a device in which the rollers are arranged in a way that the ink film is split and the two rollers carry about equal amounts. There is some possibility of variation among experts as to the effect of the two types. This advantage of the drum type is that it ensures approximately even distribution of the ink film over the four rollers and that this system is the most advantageous. There is no doubt that it is better than the roller type amount of ink film but going to the first roller after following the damping and because the would result in larger amounts of water and avoid evaporation of water. This roller type has an easy to require some damping.