

Fig. 21 54° later: coincidence of top plate and blanket cylinders and their subsequent effects on bearers between blanket cylinders and between plate and blanket cylinders of bottom printing unit.

Fig. 22 Depiction of cylinder after turning another 99°, with marks caused by cylinder bounce, as shown in previous diagrams, reaching areas of bearer-to-bearer contact between blanket-to-blanket cylinders and between blanket and plate cylinders. These may give rise to consequential damage.

Fig. 23 54° later: cylinders have now rotated through 360° and returned to initial position as shown in Fig. 19, where blanket cylinder pits are facing.

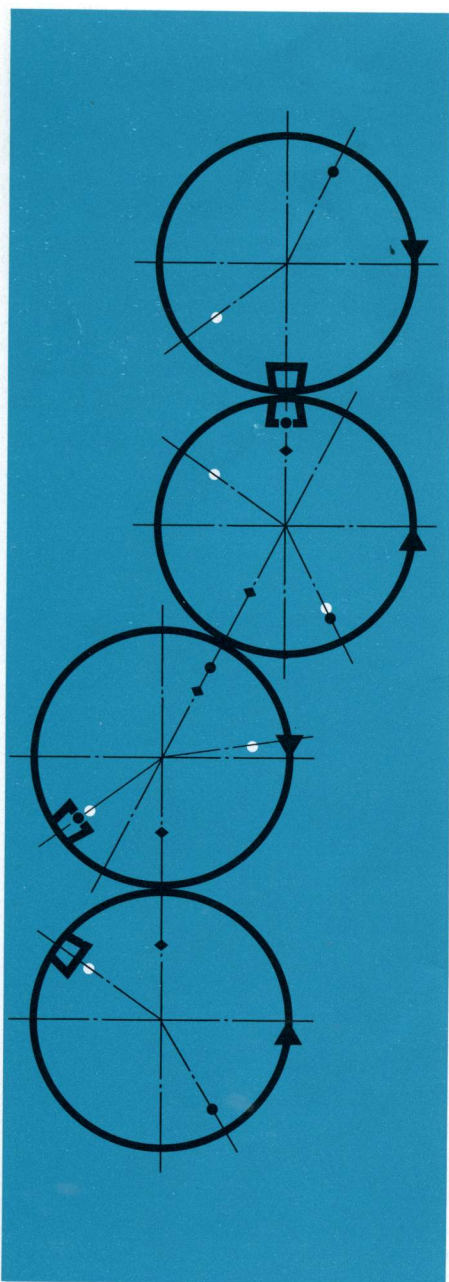


Fig. 21

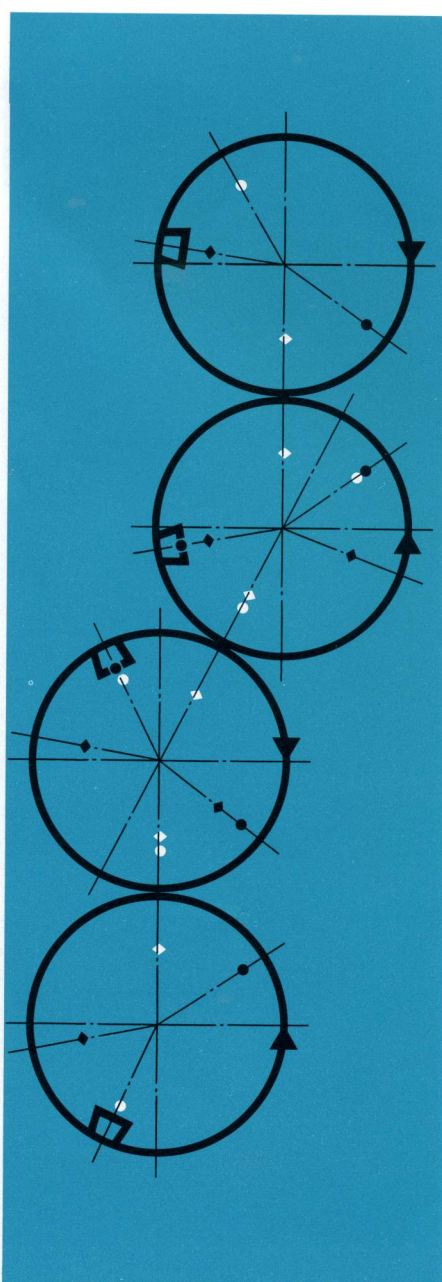


Fig. 22

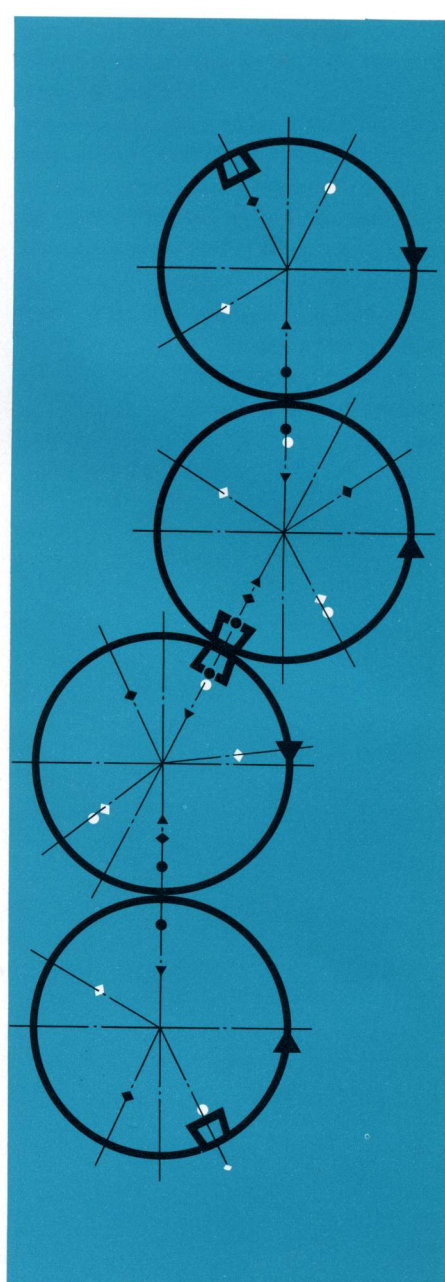


Fig. 23