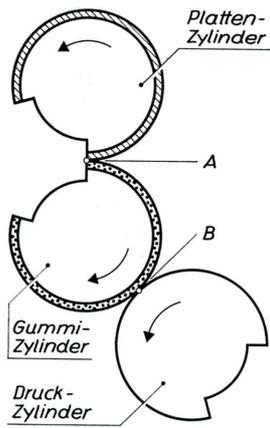


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Fig. 15 Mark on the sheet as the blanket cylinder and impression cylinder surfaces come into contact, with the plate cylinder and blanket cylinder making contact at A



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Fig. 16 Mark on the sheet as the plate cylinder and blanket cylinder part, with the blanket cylinder and impression cylinder in contact at B