Master Roller Setting Chart

Press	Ink Form 1 to Osc.	Ink Form 2 to Osc.	Ink Form 3 to Osc.	Ink Form 4 to Osc.	Ductor
GTO	4mm	4mm	4mm	4mm	3mm
SM/PM 52	5mm	5mm	5mm	5mm	3mm
SM/PM 74	5mm	5mm	5mm	5mm	3mm
CD 74	6mm	5mm	5mm	5mm	3mm
SM 102	5mm	5mm	5mm	5mm	4mm
CD 102	5mm	5mm	5mm	5mm	4mm
XL 105	5mm	5mm	5mm	5mm	4mm

Press	Ink Form 1 to Plate	Ink Form 2 to Plate	Ink Form 3 to Plate	Ink Form 4 to Plate	Ink Train
GTO	3mm	3mm	2mm	2mm	4mm
SM/PM 52	4mm	3mm	3mm	2mm	4mm
SM/PM 74	4mm	4mm	3mm	2mm	4mm
CD 74	5mm	4mm	3mm	2mm	4mm
SM 102	5mm	4mm	3mm	3mm	5mm
CD 102	5mm	4mm	3mm	3mm	5mm
XL 105	4mm	4mm	4mm	4mm	****

Alcolor Dampening System

Press	W Form to Osc.	Inter. to W Form	Inter. to Ink Form	Metering to Form	W Form to Plate
GTO	4mm	2mm	3mm +/- 1.5mm	5mm	4mm
52 Anicolor	((4mm *6mm*))	((3mm))	((5mm))	((4mm))	5mm
SM/PM 52	4mm *6mm*	2mm	4mm +/- 1.5mm	6mm	5mm
SM/PM 74	4mm *7mm*	2mm	4mm +/- 1.5mm	7mm	5mm
CD 74	4mm *7mm*	2mm	4mm +/- 1.5mm	7mm	5mm
SM 102	5mm *8mm*	2.5mm	4mm +/- 1.5mm	8mm	5mm
CD102	5mm *8mm*	2.5mm	4mm +/- 1.5mm	8mm	5mm
XL 105	9mm	(#16) 4mm	n/a	8mm	5mm

* Xmm* = Vario Setting **** = Multiple Settings ((Xmm)) = Anicolor

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