

No.	Function	Equipment
81/I ... 84/I		
85/I	Signal "Redundant inquiry - movement-triggering buttons"	92-E11-V1017, 92-E11-V1019
86/I		
87/I	Emergency stop button	92-E11-S1017
88/I	Signal "STA - external emergency stop"	91A95
89/I ... 105/I		
106/I	Level sensor	90-E43-S1106
107/I	Switch "Filter dirty"	90-E43-S1107
108/I ... 112/I		
113/I	Sensor "Monitoring of water"	90-E1-B1113
114/I	Sensor "Monitoring of washing fluid"	90-E1-B1114
115/I	Sensor "IRWD monitoring of washing fluid"	90-E1-B1115
116/I	Sensor "Monitoring of water" (presses with > 8 offset units)	90-E1a-B1116
117/I	Sensor "Monitoring of washing fluid" (presses with > 8 offset units)	90-E1a-B1117
118/I	Sensor "IRWD monitoring of washing fluid" (presses with > 8 offset units)	90-E1a-B1118
116/I ... 120/I		
121/O		
122/O		
123/O	Contactor "Shunt release"	91K1123
124/O	Signal "BKM2"	91A94
	Signal "STA - feeder ON" (SAM 3)	91A94
125/O	Signal "STA - enable interdeck dryer" (SAM17)	91A94
126/O	Solenoid valve "Oil lubrication" (via optocoupler 91-A126)	90-E43-Y1126
127/O	Signal "STA - operation" (SAM17)	91A94
128/O	Signal "STA - enable standby of final dryer" (SAM17)	91A94
129/O	Signal "STA - enable production of final dryer" (SAM17)	91A94
130/O	Signal "STA - sheets in PU1" (SAM17)	91A94
131/O	Signal "STA - external emergency stop" (SAM17)	91A94
132/O	Signal "STA - sheet counter ON" (SAM17)	91A94
133/O	Signal "Press cycle" (SAM17)	91A94
134/O	Signal "Washup active" (SAM17)	91A94
135/O	Signal "STA - CleanStar ON"	91A94