

Basic Setup Procedures

Confirmation and adjustment and replacement of roller nip width

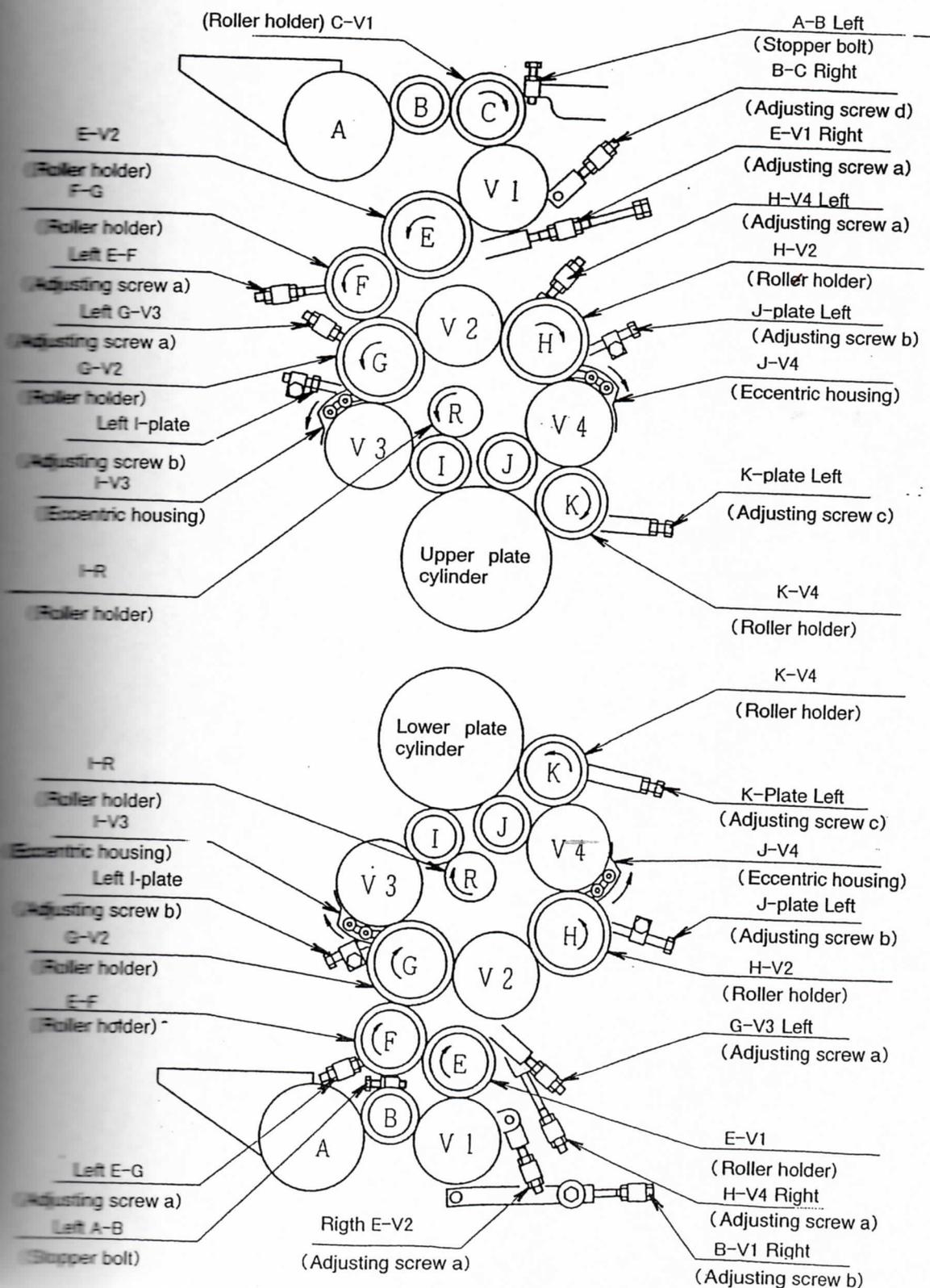


Be sure to read and fully understand the "Safety Precautions" before performing this procedure. If there are safety remarks in the text, be sure to follow them.

List of nip adjustment of ink roller

Nip change each other at certain positions in nip adjustment.

For nip adjustment, follow the order shown in the next table.



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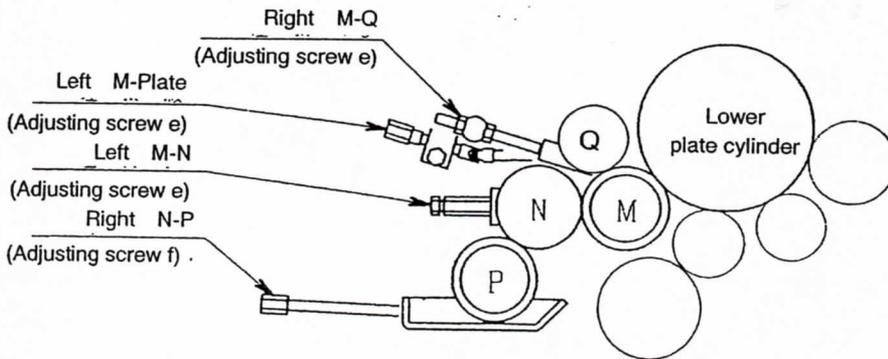
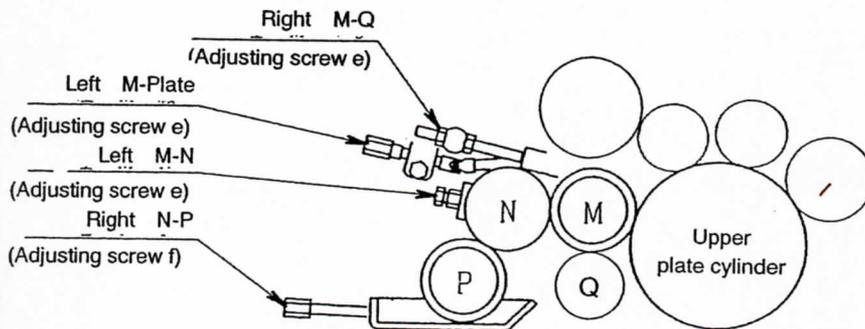
Be sure to read and fully understand the "Safety Precautions" before operation.

List of nip adjustment of dampening roller

In nip adjustment, nips change in some portions.

For nip adjustment, follow the order shown by arrows in the table below.

In the case that each nip is adjusted, readjust portions linked with arrow marks



Upper and Lower Commonness			
LOC	R.V.	LOC	R.V.
M-Q	6	N-P	Water film management
↓			
LOC	R.V.	LOC	R.V.
M-Plate	6		
↓			
LOC	R.V.	LOC	R.V.
M-N	5		