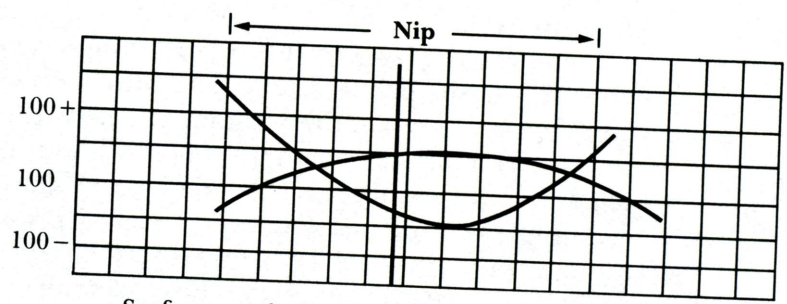
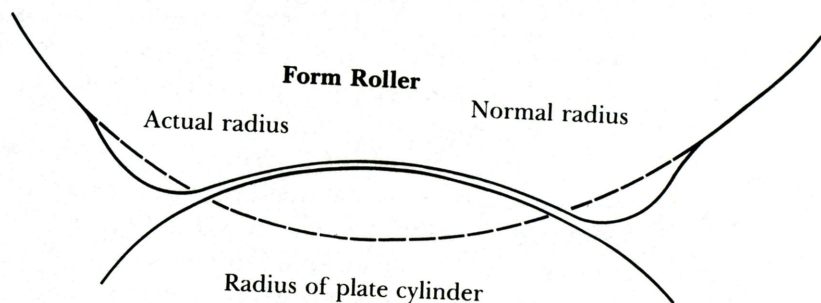


Diagram that the radius of the form roller

Surface speed of two different form rollers in a nip



Surface speed of rubber as a percentage of plate speed