

3 Tendency of the sheet to adhere to the blanket cylinder after printing, and relationship of volume V to pull-off angle

Gummizylinder = rubber blanket cylinder
 Papier = paper
 Druckzylinder = counter-pressure cylinder
 Gummituch = rubber blanket

4 Diagram illustrating variation in volume V at ink-bearing and no-ink-bearing areas on the printed stock

