

**3** Tendency of the sheet to adhere to the blanket cylinder after printing, and relationship of volume  $V$  to pull-off angle

Gummizylinder = rubber blanket cylinder  
 Papier = paper  
 Druckzylinder = counter-pressure cylinder  
 Gummituch = rubber blanket

**4** Diagram illustrating variation in volume  $V$  at ink-bearing and no-ink-bearing areas on the printed stock

