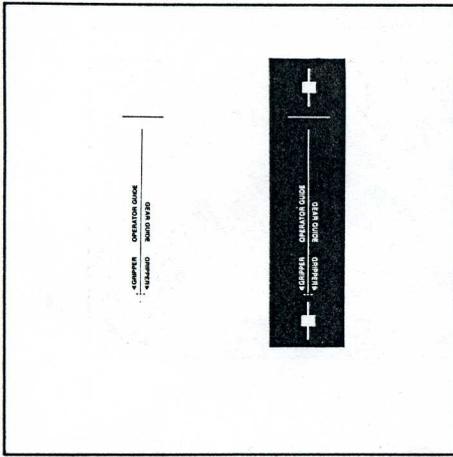


## SIDE-GUIDE MARKS FOR PRESS-SHEET REGISTER



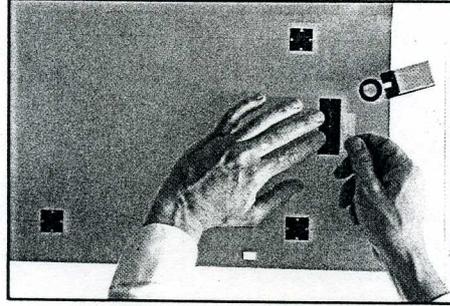
The side-guide mark is a vertical line approximately 7/8 in. (22 mm) long with a 3/16-in. (5-mm) horizontal line used for monitoring sheet-to-sheet register during a pressrun.

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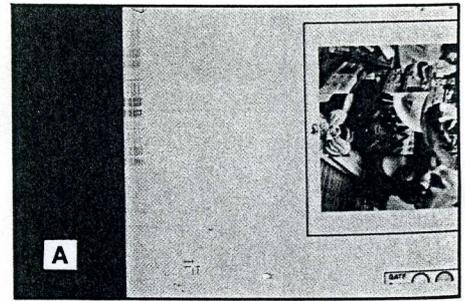
In film assembly, the side-guide mark is attached to the master marks flat (key sheet) and then exposed on the plate in precise location related to the guide edge of the press sheet.

**Caution:** The alignment block—the solid square in the side-guide mark—must not be reproduced on the plate.

During press makeready, the press operator adjusts the side-guide until



20:16



the vertical mark is positioned on the sheet edge with half the thickness of the mark bleeding off. By jogging several sheets on a square surface and then fanning them sheet-to-sheet, the operator can determine if the side-guide mechanism is "pulling" (functioning) properly. (See illustration A.) Illustration B shows the result of an "over-pulling" side-guide. The vertical