Skewing Chart and Position Record

Crowning	Skewing	Revolutions
0.05	2.17	4.5 (4.34)
0.10	3.02	6.0 (6.04)
0.15	3.67	7.5 (7.34)
0.20	4.22	8.5 (8.44)
0.25	4.71	9.5 (9.42)
0.30	5.14	10.5 (10.28)
0.35	5.55	11.0 (11.10)
0.40	5.92	12.0 (11.84)
0.45	6.27	12.5 (12.54)
0.50	6.61	13.0 (13.22)
0.55	6.92	14.0 (13.84)
0.60	7.23	14.5 (14.46)
0.65	7.52	15.0 (15.02)
0.70	7.80	15.5 (15.60)
0.75	8.10	16.0 (16.20)

PU	O.S.	D.S.