
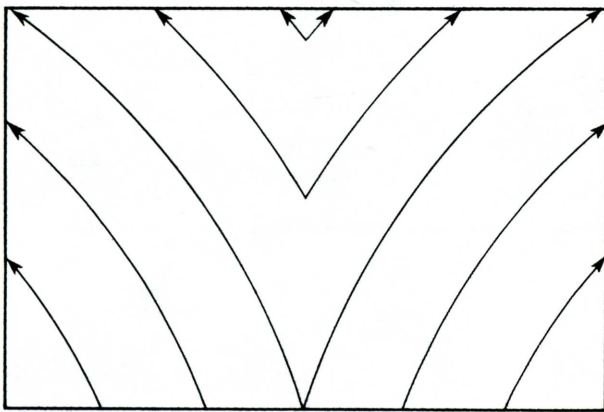


1.  By extending the tail edge of the plate, using the split-type plate clamp.
2. Impression pressure and dampening can cause the sheet to grow laterally and primarily towards the tail edge, whereas at the gripper edge it remains stable.

See figure!



Distortion of the sheet towards
the tail edge