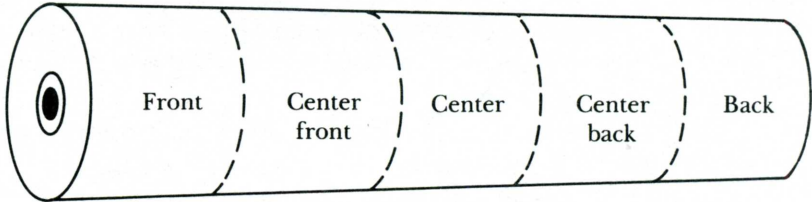
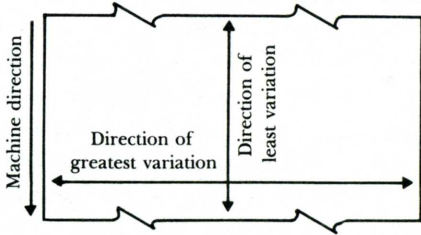


A paper machine roll before slitting showing the nomenclature for press roll position



Nomenclature varies slightly depending on the number of rolls slit from the machine roll.

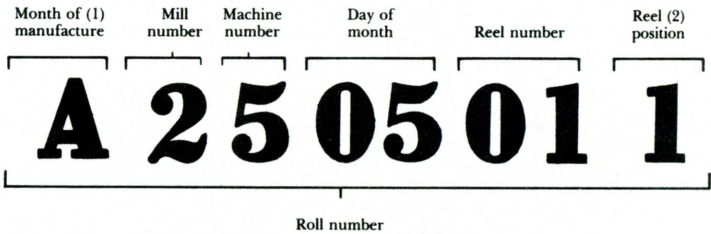


The greatest variations in paper tend to occur across the width of the machine roll. Upstream from a given point on the machine web, the paper is relatively uniform.

tension and register problems to a minimum. This improvement will be especially apparent during splicing.

Some papermakers color-code each roll according to its machine position by either banding or adding color labels. If the papermaker is not already doing this coding, he will on request. Such color markings make it easy for the printer to store the rolls according to the machine position and bring them out to the press as sets. All manufacturers include roll position information on the roll card that accompanies each

TAPPI recommended roll numbering system



(1) Month of Manufacture

N Jan (even year)	W Sep	E May
P Feb	X Oct	F Jun
Q Mar	Y Nov	G Jul
R Apr	Z Dec	H Aug
S May	A Jan (odd year)	J Sep
T Jun	B Feb	K Oct
U Jul	C Mar	L Nov
V Aug	D Apr	M Dec

(2) Reel Position

