



## TECHNICAL ASSOCIATION OF THE PULP & PAPER INDUSTRY (TAPPI) ROLL NUMBERING SYSTEM

The mill has adopted the TAPPI system that enables each roll to be identified as to the source and exact time of manufacture.

The make up of the number is:

G 9 2 X 16 09 3 2

- G is the letter assigned to identify the company - in this case Consolidated-Bathurst.
- 9 identifies the mill within that company - in this case Bridgewater.
- 2 is the machine number on which the paper was produced.
- X identifies the month of manufacture - in this case October 1984. This system utilises 24 letters of the alphabet (dropping 'I' and 'O') to identify 24 months. 'A' was January 1983 and 'Z' will be December 1984 after which the system repeats.
- 16 is the day within the month upon which the paper was manufactured.
- 09 is the number of the parent "Jumbo" reel from which the small roll was cut. In this mill reel numbers revert to 01 at the first reel change after midnight.
- 3 is the set number within the parent reel in which the small roll was cut. Set 1 is the first set cut from the top of the reel and there are normally 3 to 5 sets per "Jumbo" reel depending on machine and metres in each set.
- 2 is the position of the small roll within the set numbering from the front side of the machine.

It is therefore important when referring any comment/complaint back to the mill that the complete number be quoted so that a full investigation can take place. The last 3 or 4 numbers as often quoted are insufficient.